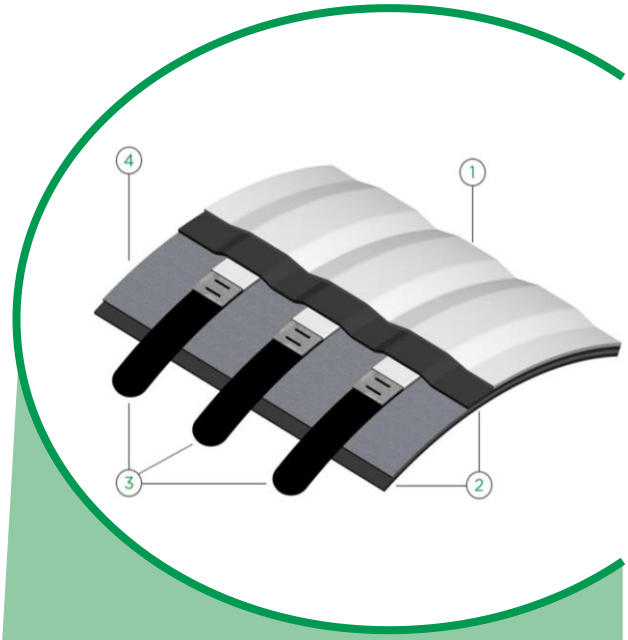
SOLENO
MASTERING WATER SUSTAINABLY

Installation Sheet
MARMAC POLYSEAL COUPLER

STEPS

1. Once the pipes to be connected are placed side by side, ensure the pipe surface/joint are clean and dry. Check both sides of the coupler and compression clamps for damage.
2. Position the coupler beneath the pipe so the compression clamps are lined up with the corrugations, and the center clamp lined up with the joint.
3. Peel the main release film from the mastic side of the coupler, leaving the smaller protective flap film in place.
4. Keeping the coupler straight & taut, apply it to the pipe, beginning with the tail end. Finish by overlapping the tail end with the protective flap end.
5. Slide the compression clamp tails through the worm gears, take off the slack and slide into the sleeves. Tighten each clamp until snug & sunken into the pipe corrugations; outside first, center last.
6. Remove the protective film from the closing flap and cover the exposed part of the compression clamps, while keeping the material taut.
7. Press & smooth the protective flap to reduce wrinkling, ensuring the entirety of the mastic is in contact with the work area.
8. Backfill the assembly according to the plans and specifications.

**Images are for reference only.*



1. **Cross-laminated HDPE**
2. **Rubberized mastic sealer.**
3. **Compression clamps**
4. **Woven polypropylene reinforcement**

